



Company Profile 2024

# INDICE

1. WHO WE ARE
2. GEOGRAPHICAL SALES SHARE
3. PRODUCTION PLANTS
4. CLIENTS
5. TURNOVER DISTRIBUTION
6. PRODUCTS
7. PRODUCTION TECHNOLOGIES
8. DIE TOOLS TECHNOLOGY
9. QUALITY + ENVIROMENTAL
10. ORGANIZATION CHART
11. MACHINERY DETAIL

# Who we are History

**60's** Foundation and development  
**Azpiaran SL**  
**Esgesa SA**

**2006** Foundation  
**Grupo Azpiaran**

**2009** New Facility in Poland  
**Azpiaran Polska**

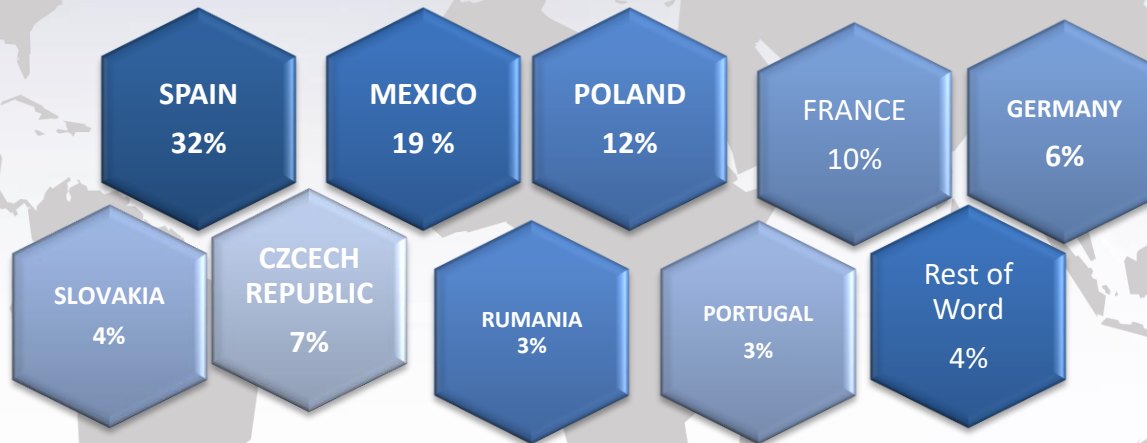
**2019** Acquisition **Grupo IDESA**  
New facility in Mexico :  
**Azpiaran Mexico** is integrated in the Group



**2024**

- The Group is specialized in **metal stamping technologies** with **progressive die tools, Fine Blanking, and complementary technologies**. These include: robotized stamping cells, welding cells, assembly cells and machining cells.
- We develop our **own tools technology**, we design and set up stamping tools through our subsidiary **Azpiaran Tooling**.
- We are an internationally oriented Group, with **production plants in Spain, Poland and Mexico** and **sales throughout the world**.

# Geographical Sales Share



# Production Plants



Celaya Plant (Mexico)



Zaldibar Plant (Spain)



Stanowice Plant (Poland)



Berriz Plant (Spain)

Turnover

50 M euro

Human Resources

260

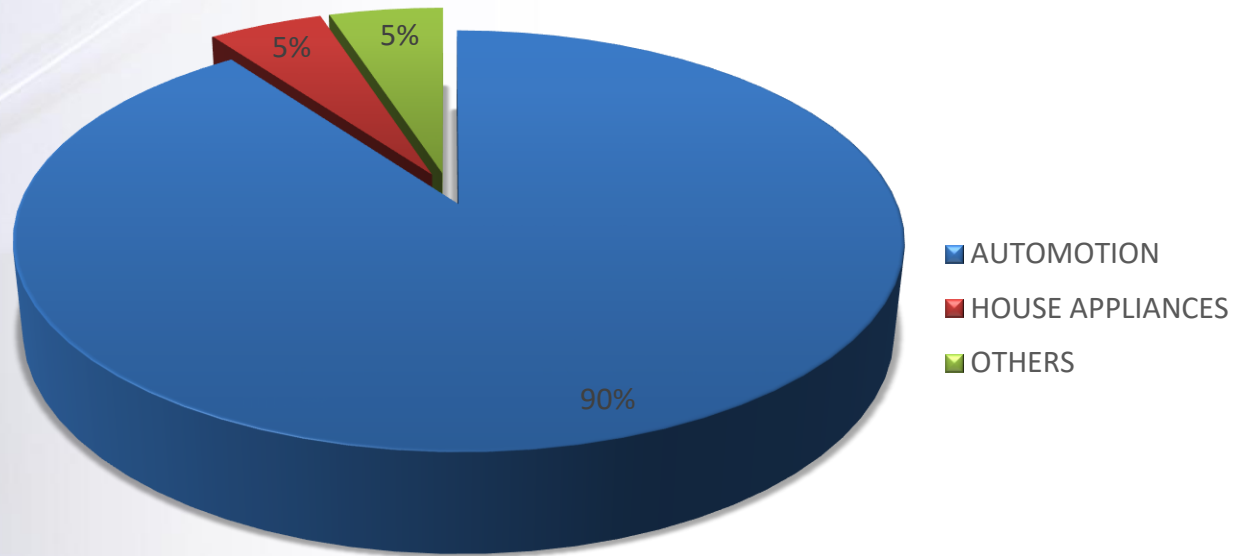
Plants

4

# Clients



# Turnover Distribution

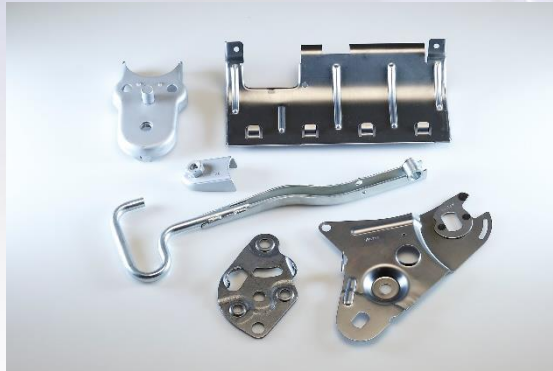


# Products Portfolio

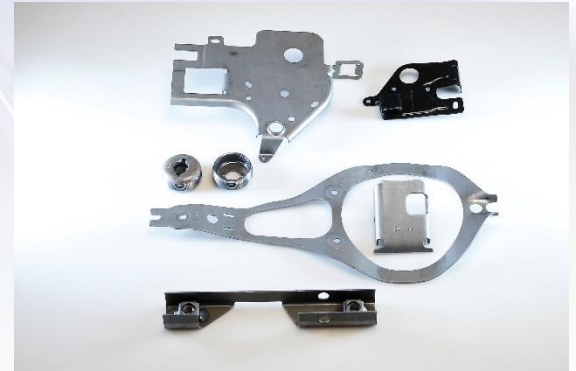
FINE BLANKING



SEATS



CHASSIS



SHOCK ABSORBERS

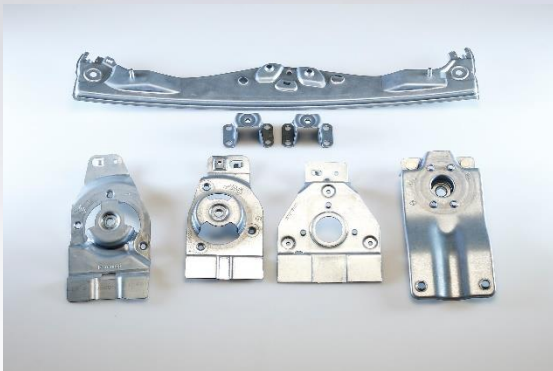


PEDALS, JACKS, HANDBRAKE



# Products Portfolio

WINDOWS SYSTEMS



MOTOR HOUSING



LOCKERS



HOUSEHOLD



OTHER INDUSTRIES



# Production technologies: Fine Blanking

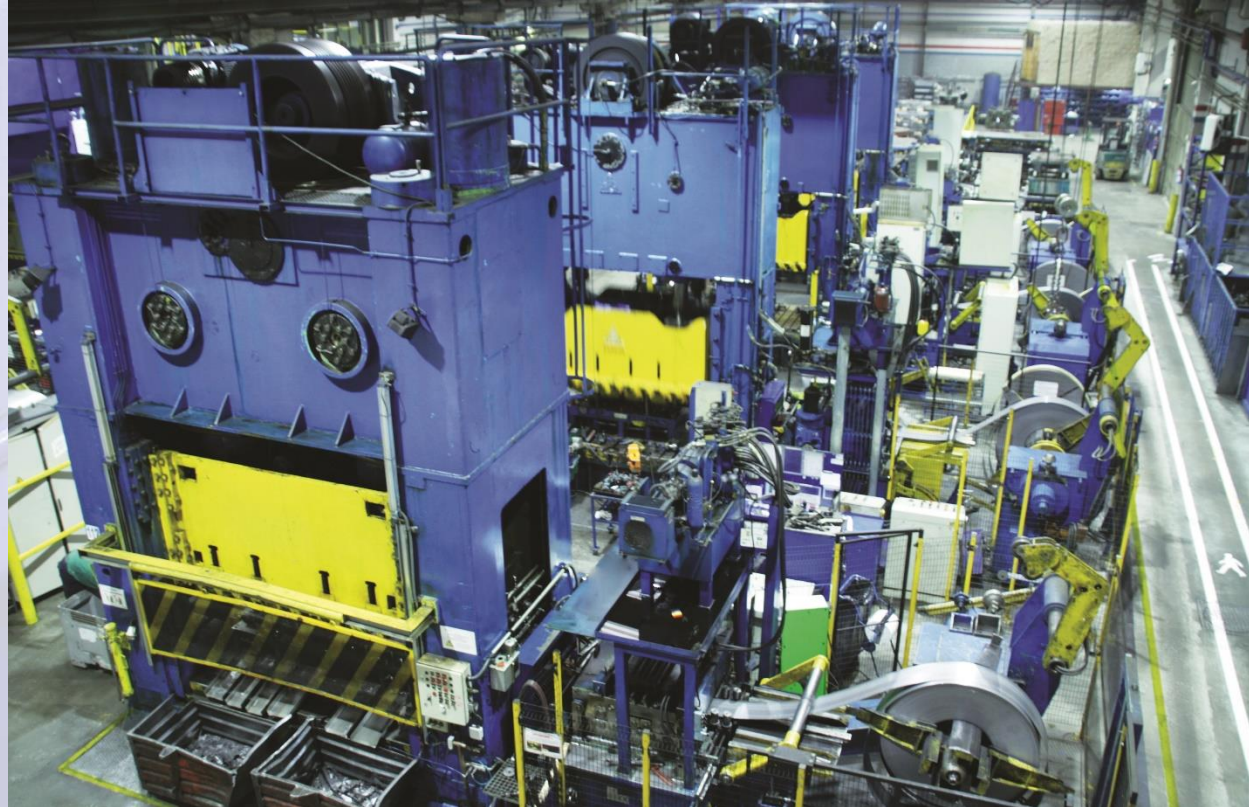
[Azpiaran Berriz Plant](#)



- 6 Fine Blanking presses 100-800Tn (Feintool)
- Cut without tear in thicknesses up to 10mm. Maximum dimensional precision and flatness
- Parts for automotive and precision machinery industries
- Vibratory deburring machines, grinding, heat treatments

# Production tech.: Progressive Presses

Azpiaran Berriz Plant



- 15 progressive 400-800 Tn presses, table sizes up to 3,5 meter length. Compact CNC coil feeding.
- 21 progressive 100-400 Tn presses, table sizes up to 2 meter length. Automatic coil feeding
- Parts for many different industries, specially automotive, household appliances and construction.
- All type of raw materials up to 6 mm thickness: all kind of steels included stainless steel, aluminium, etc.
- In-tool additional operation technologies like inserts and threading

# Production tech.: Transfer Press

[Azpiaran Zaldibar Plant](#)



- 2 Transfer presses with 400Tn
- 2.500 mm table
- Equipped with Zig-Zag feeder

# Production tech.: Bihler Press

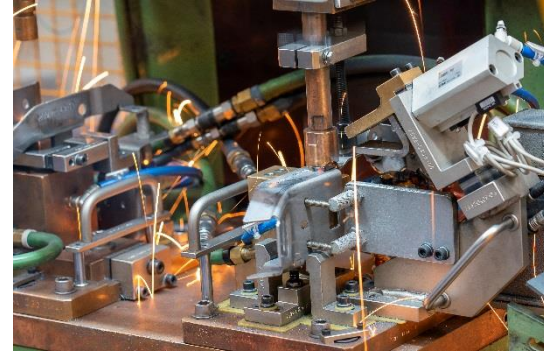
Azpiaran Polska Plant



- **BIHLER MC 120 press, up to 100 GSM, specially defined for cylindrical pieces**

# Welding, Assembly and Machining Cells

- Tube Welding assembly cells
- Clamp assy welding machines
- Robotized stamping cells
- Semi-automatic assembly cells by riveting and folding processes
- Automatic or semi-automatic machining/threading cells for additional operations for stamped parts
- Integrated 100% automatic control systems



[Azpiaran Berriz Plant](#)



[Azpiaran Mexico Plant](#)

# Die Tools Technology

## Die tool & Checking fixtures Design



- Stamping tool design according to the standards of automotive industry
- Checking Fixtures' design
- Best balance between cost & Quality
- CIMATRON software for tooling design

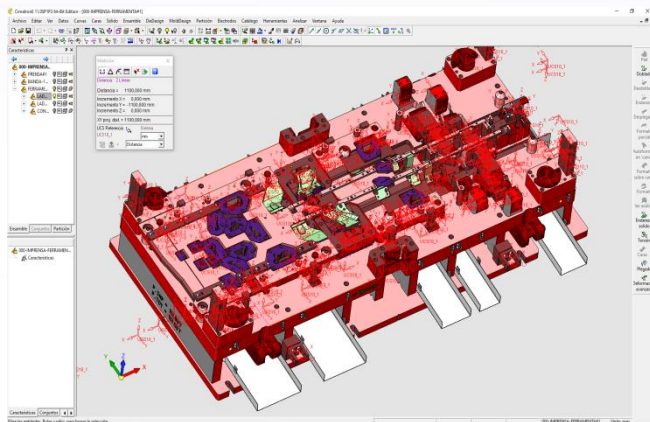
## Tool parts manufacturing



- Machining and wire cutting of most complex elements of tools
- Subcontracting of simple or standard elements
- Complete Maintenance Workshops

## Assembly and fine tuning

- Assembly and fine tuning of tools
- PPAP first samples production
- 3D measurement, PC Demis system



# Quality

## IATF -16949

### ZALDIBAR PLANT



### BERRIZ PLANT



### POLSKA PLANT



### MEXICO PLANT



## ISO -14001

### ZALDIBAR PLANT



### BERRIZ PLANT

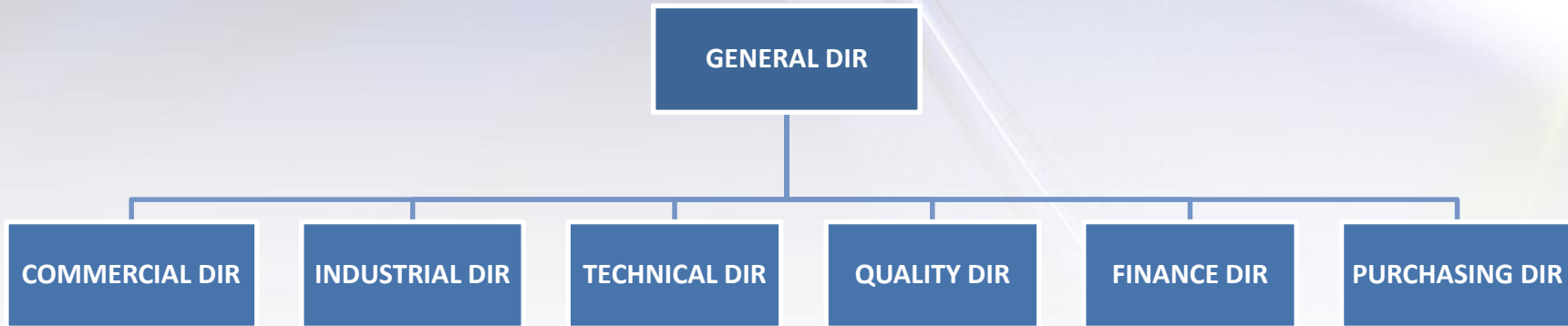


**POLSKA PLANT** ➔ Forecasted Q4 2024

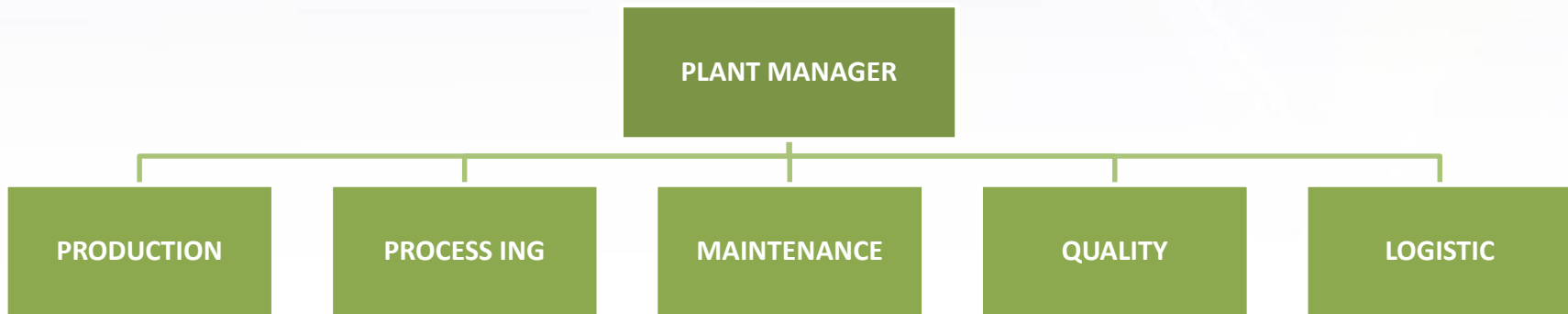
**MEXICO PLANT** ➔ Forecasted Q4 2024

# Organizational Chart

G  
R  
O  
U  
P



P  
L  
A  
N  
T  
S





# Azpiaran

MEXICO *Stamping technologies*

- Azpiaran México is located in the Bajío Region at Celaya, Guanajuato Producing parts for the Automotive Industry.



# Production technologies: Progressive Presses

Azpiaran Mexico currently produce parts for the suspension system, powertrain, chassis and motors.



Welding Cell

- Complex metal parts as deep draw parts, In tool operations as screw and nuts insert, threads and others.
- We are able to work with all type of raw materials up to 6 mm thickness.
- Current capabilities from 100 Tons to 400 Tons Automatic Presses
- Deburring
- Spot Welding and clamp assy welding

# Products Portfolio



. Complex parts as deep draw

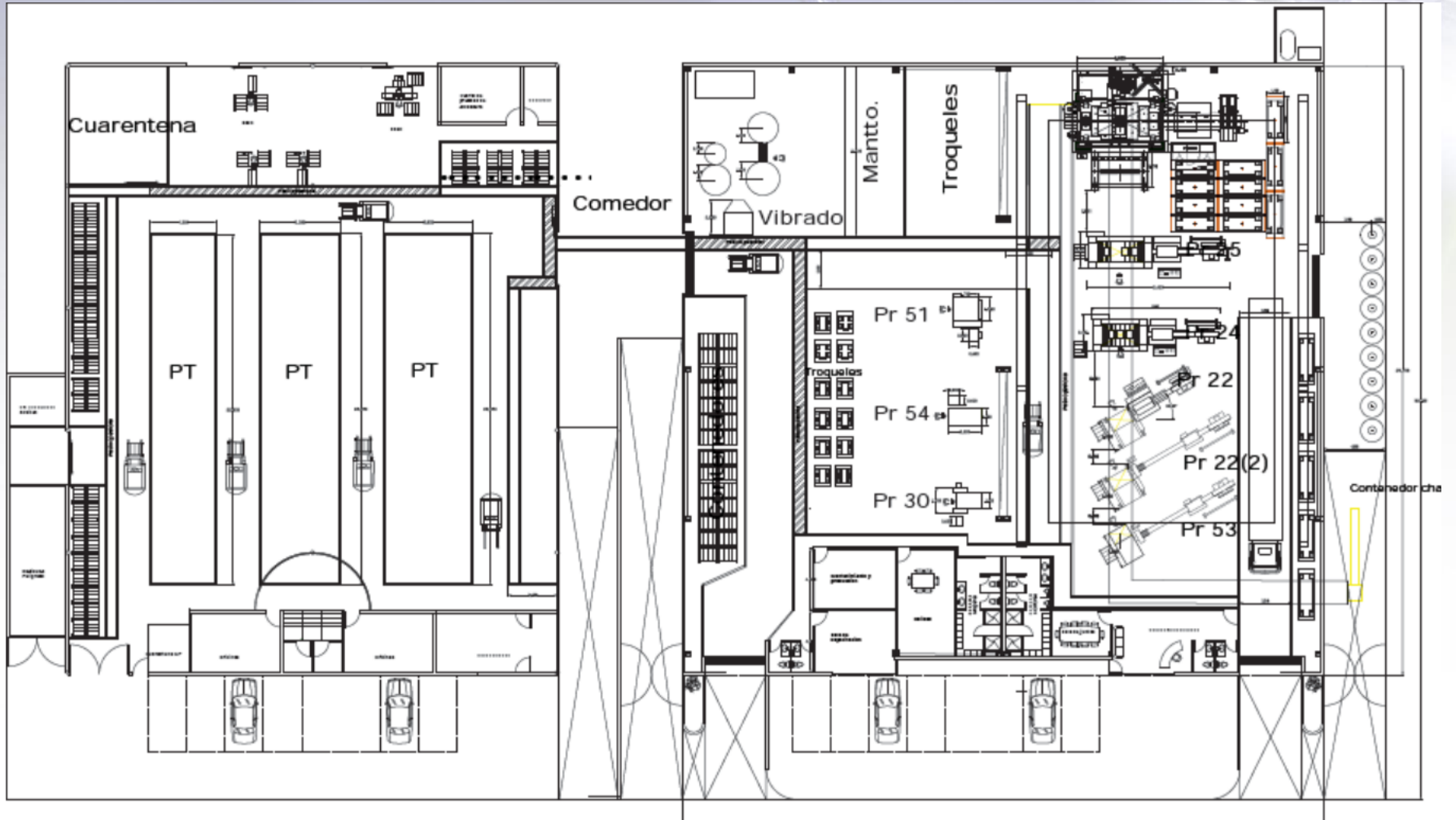


# Products Portfolio

- In tool operation and welding



# New LayOut from July 2024



# Foundation works



# Production meanings

**AZPIARAN, S.L. Celaya- Mexico**

		PROGRESSIVE				MANUALS			FINE BLANKING
	Press no.	By 03/2024							By 06/2024
<i>General</i>	Model / MODELO	ISGEC	Komatsu	Arisa	Arisa	---	Arisa	Komatsu	Feintool
	Type / TIPO	800							
	Working type / FORM	Eccentric	Progresivo	Progresivo	Progresivo	Manual	Manual	Manual	Corte fino
	Force [kN] / FUERZ	Progresivo	400	400	260	160	160	200	400
<i>Dimensions</i>	Bolster dimension	3800X1600	3100*1550	2400*1400	1400*900	1000*450	800*624	830*700	730x870
	Slider dimension [mm]	3800X1600	3100*1550	2060*1400	1400*900	960*800	720*580	700*600	730x870
<i>Feeder</i>	Material thickness	0,6 ÷ 8	0.6 a 6	.4 a 4	.5 a 4				3,5 ÷ 8
	Material width [mm]	100 ÷ 1000	300 max	400 max	100 a 500				150 ÷ 300
<i>Other Technologies</i>	Welding	cel	cel	cel	cel	Assy cel			
	Technology	spot	spot	spot	spot/ assy	clinchng			
	Laboratory Scope	CMM	optical comparator	alexometer	caliper	pull out press			

THANK YOU!!

¡GRACIAS!

